

## IN THE CLAIMS

1. (Currently Amended) A manual grinding tool comprising a rotating grinding head (7), ~~characterized by~~ comprising a guide device (8) which is connected to the tool and can be placed against a workpiece (19) in a sliding and/or rolling manner and with respect to which the grinding head (7) assumes a fixed position and by means of which the tool can be pressed against the workpiece (19) in at least one direction in a stable manner without tilting.

2. (Currently Amended) The grinding tool as claimed in claim 1, ~~characterized in that~~ wherein the guide device (8) can be pressed at at least three bearing points against the workpiece (19) in two directions in a stable manner without tilting.

3. (Currently Amended) The grinding tool as claimed in ~~claim 1 or 2~~, ~~characterized in that~~ claim 1, wherein the guide device (8) has a bearing surface (15) which can be adapted to a surface of the workpiece (19).

4. (Currently Amended) The grinding tool as claimed in claim 3, ~~characterized in that~~ wherein the surface of the workpiece (19) adjoins an edge (20) of the workpiece (19), and the grinding head

(7) is provided for machining the edge (20) or/and a marginal surface (14) of the workpiece (19a) adjoining the workpiece edge.

5. (Currently Amended) The grinding tool as claimed in claim 4, ~~characterized in that~~ wherein the guide device (8b) comprises a stop element (23) for bearing against the marginal surface (14b).

6. (Currently Amended) The grinding tool as claimed in ~~one of~~ ~~claims 3 to 5, characterized in that~~ claim 3, wherein the bearing surface (15) is formed by an annular surface coaxial to the grinding head (7).

7. (Currently Amended) The grinding tool as claimed in ~~one of~~ ~~claims 1 to 3, characterized in that~~ claim 1, wherein the grinding head (7e) is arranged between a plurality of stop elements (34, 35) of the guide device (8e) which are provided for bearing against a workpiece surface (32).

8. (Currently Amended) The grinding tool as claimed in claim 7, ~~characterized in that~~ wherein the stop elements (34, 35) have different heights and the rotation axis of the grinding head (7e) is at a desired angle to the workpiece surface (32) when the stop elements (34, 35) bear against the workpiece surface (32).

9. (Currently Amended) The grinding tool as claimed in ~~one of~~  
~~claims 1 to 3, characterized in that~~ claim 1, wherein the guide  
device (8b-8d) comprises stop elements (11, 12) acting on opposite  
sides of a workpiece (19b-19d).

10. (Currently Amended) The grinding tool as claimed in ~~one of~~  
~~claims 1 to 9, characterized in that~~ claim 1, wherein the guide  
device (8, 8a, 8d) is adjustable, in particular for setting the  
angles of bevels to be ground and for setting the position of the  
grinding point at the grinding head (7).

11. (Currently Amended) The grinding tool as claimed in claim  
10, ~~characterized in that~~ wherein the guide device (8d) is  
pivotal about an axis (25) for setting the bevel angle.

12. (Currently Amended) The grinding tool as claimed in ~~claim~~  
~~10 or 11, characterized in that~~ claim 10, wherein a drive device is  
provided for the adjustment, in particular for the oscillating  
adjustment, of the grinding point position.

13. (Currently Amended) The grinding tool as claimed in claim  
12, ~~characterized in that~~ wherein the drive device is in drive  
connection with the drive of the grinding head, preferably via  
epicyclic or worm gearing.

14. (Currently Amended) The grinding tool as claimed in claim 12, ~~characterized in that~~ wherein the drive device comprises a separate drive motor or pneumatic cylinder.